

5/13

DART AEROSPACE LTD	Work Order:	22598
Description: Fitting	Part Number:	D3198-1
Dwg: D3198 Rev. A	Qty:	20
Ref:		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	05.03.02	20
2	PG	Issue P/O: <u>2007706</u> Email or Ship DXF file to vendor Laser Cut D3198-1 fitting as per Dwg D3198 Material release note is required	U	05.03.11	20
3	RG	Receive and Inspect for transit damage Ensure material release note is attached	CL	05/04/11	20
4	QC6	Inspect dimensions as per Dwg D3198	2	05.04.12	20
5	GA	Deburr if necessary	CL	05/04/12	20
6	GB	Form D3198-1 as per Dwg D3198 Identify as D3198-1	SB	05/05/05	20
7	QC5	Inspect work to Step 6	2	05.05.05	20
8	FP	Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3	FF	05/5/5	20
9	QC3	Inspect Powder Coat	2	05.05.05	20
10	ST	Identify and Stock	CL	05/05/06	20
11	AC	Cost / part <u>10.37</u>	545	05.05.10	20
12	DC	Close W/O <u>10.37</u> Inspect Level 21	KJ	05.05.10	20

Rev	Date	Change	Revised By	Approved
A	03.11.11	New Issue	KJ/RF	FF

RELEASED

04.01.06 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

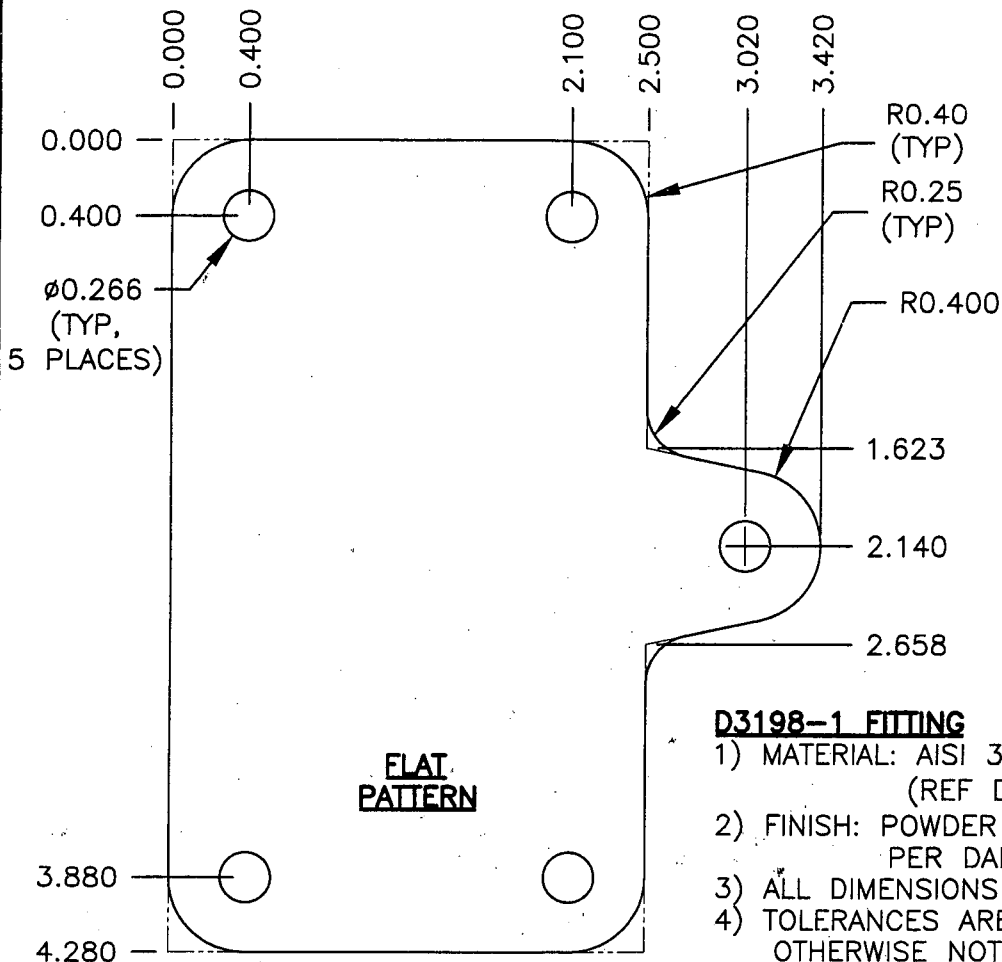
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3198	REV. A SHEET 1 OF 1
DATE 03.09.26		TITLE FITTING	SCALE 1:1
A	03.09.26	NEW ISSUE	

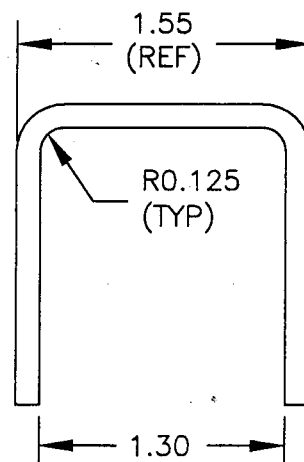
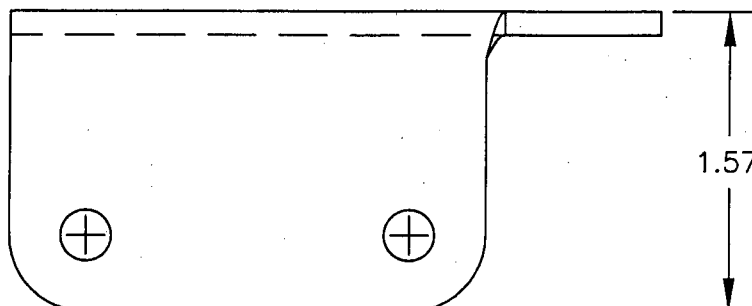


SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO CHANGE
WITHOUT NOTICE
WORK ORDER
NO. 22598

D3198-1 FITTING

- 1) MATERIAL: AISI 304/316 SS SHEET 0.125 THICK (REF DART SPEC. M304S11GA)
- 2) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER DART QSI 005 4.3
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015

RELEASED
03.10.10 *[Signature]*



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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Mar 01, 2005
11:34 am

Work Order No : 0022598
Project Name : D3198-1
Project For : WK513
Work Order Type : Main
Main WO Number :
House Part Number : D3198-1
Description : Fitting
Manufactured : Yes
Amount Req'd : 20
Amount Done : 0
Start Date : 03-01-05
Est Finish Date : 03-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

INDUSTRIAL LASER F.O. - 44/031 S.O. - 330304 11 EIV 031 - 1 3511

AND: DEF. 604-946

5/7

INSPECTION CERTIFICATE

MATERIAL TEST/INSPECTION CERTIFICATES

YEH MANU CORP.

INVOICE NO. : POLA575
COMMODITY : PRIME COIL ROLLED STAINLESS STEEL SHEET AND BANDS 304

**SPLITTED EDGES ARE 20.428 INCHES; WITH PAPER INTERLEAVED,
SPLITTED EDGE.**

上座: 王月鳳 客: 蔡國榮 謝曉芳 謝曉雲
346, SENG AN RD, SHIH CHIH HSEANG
MOCKING TAIWAN P.R.C.
TEL: 8073872868 FAX: 8073873008
CREDIT CARD: MOC387288
DATE OF BIRTH: 807228804

REFERENCE NO.:	ALSI 304
CUSTOMER :	INTEGRIS METALS LTD

(ITEM NO.) SIZE	NO.	Weight (M.W.)		Head No.	ID NO.	Physical Properties Tensile Test (CL-50 m/m)						Chemical Composition (%)													
		KGS	LBS			T.S. (MPa)	T.S. (PSI)	E.L. (%)	HRS	HV	C	Si	Mn	P	S	N	O	N							
AISI 304 NOL SEC (7487-7148)																									
11C/A/W/T30"	1	1.382	3.069	VU229445	30S26736A-116	301	653	50	85	172	4	48	123	26	8	805	1416	3							
11C/A/W/T30"	1	1.382	3.069	VU229445	30S26736A-116	301	653	50	85	172	4	48	123	26	8	805	1416	3							
11C/A/W/T30"	1	655	1.532	VU229445	30S26736A-117	301	653	50	85	172	4	48	123	26	8	805	1416	3							
11C/A/W/T30"	1	1.301	3.067	VU229445	30S26736A-112	301	653	50	85	172	4	48	123	26	8	805	1416	3							
11C/A/W/T30"	1	1.383	3.071	VU229445	30S26736A-113	301	653	50	85	172	4	48	123	26	8	805	1416	3							
11C/A/W/T30"	1	1.383	3.071	VU229445	30S26736A-114	301	653	50	85	172	4	48	123	26	8	805	1416	3							
11C/A/W/T30"	1	1.423	3.157	VU132352	30S26736C-112	311	651	52	85	178	4.8	51	109	28	4	811	1423	2.3							
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NO APPLICANT CONTAMINATION

THE HIGHERLY SELECTIVE THAT THE MATERIAL DESCRIBED HEREIN HAS BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MAIL CENTER CATER

Bestest test good for all Head NO

PRODUCT IN ACCORDANCE WITH ASTM A360, A589,
A322E, ASME SA320, QQ37862.

THE MAU COOP

Mr. James H. King
 1400 17th St. N.W.
 Washington, D.C.